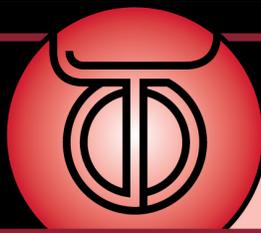


# TAURUS™

NON-PVC PLASTISOL



## ZODIAC™ ECOCENTRIC INKS

### PRODUCT INFORMATION BULLETIN

## Zodiac™ Taurus™ Barrier Grey

### RECOMMENDED PARAMETERS

#### Fabric Types

Synthetic fabrics and blends



#### Mesh

Count: 86-110t/in (32-43t/cm)  
Tension: 18-35n/cm<sup>3</sup>



#### Squeegee

Medium: 70 or 60-90-60  
Profile: Square  
Stroke: x2 stroke, medium speed  
Angle: 10-20%



#### Stencil

Standard Emulsion  
Off Contact: 1/16" (2mm)  
Emulsion Over Mesh: 15-20%



#### Flash & Cure

Flash: 320°F (160°C) 4 seconds in hot pallets  
Cure: 60 seconds at 320°F(160°C)



#### Pigment Loading

Not recommended



#### Taurus™ Additives

Taurus™ Viscosity Reducer 0.5% - 2%



#### Storage

Store in sealed containers  
12 months from manufacture  
>40°F (5°C) <77°F(25°C)



#### Clean Up

Standard plastisol cleaners



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets) or contact your local CSR



Zodiac™ Taurus™ Barrier Grey is a non-PVC and non-phthalate plastisol textile grey ink base. This product is a base that has the ability to fight dye migration from the fabric that bleeds into the printed ink layer. This migration effect usually happens on polyester fabrics and/or fiber blends. It has to be printed as a first layer or "primer", flashed then printed over with Zodiac Taurus LB White. To obtain colors, print Zodiac Taurus colors over the layer of Zodiac Taurus LB White.

### HIGHLIGHTS

- Passes all requirements for major brand RSL and government regulations.
- Very good supple print with ability to stretch and regain its original shape.
- Non-PVC, no lead, no phthalates, no formaldehyde, no APEO's.
- Passes major brand durability testing including 5 x 60 wash test.
- Easy to mix and print.
- Excellent wash resistance.

### PRINTING TIPS

- Print one layer and, then, flash. After that, apply 2 layers of Taurus LB White, pre-dry. Finally, apply colors.
- Test all prints for print durability before starting the production run.

### COMPLIANCE

- Non-PVC, non-phthalate
- Visit [www.avient.com/products/screen-printing-inks/zodiac-taurus](http://www.avient.com/products/screen-printing-inks/zodiac-taurus) for more information
- GOTS v6.0 approved

### PRECAUTIONS

- The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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